

## Application recommendations for the SUBLI TEX

Recommendations below are made on our own experience.

Our tests were made:

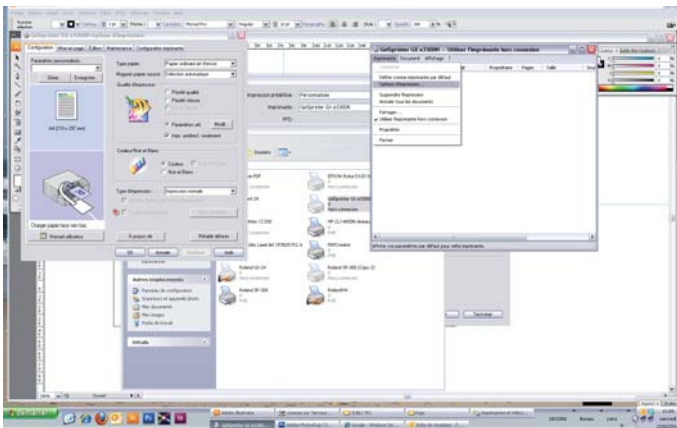
- With a RICOH GX e3300n printer
- With Sublijet® R inks

1/ The main advantage of SUBLI-TEX is its direct printing possibility.

You don't need to use any transfer paper! You just have to put roll or A4 sheets into the printer and print the product directly.

2/ SUBLI-TEX allows bright colors and to get even better results, here are few tips when using a RICOH GX e3300n printer:

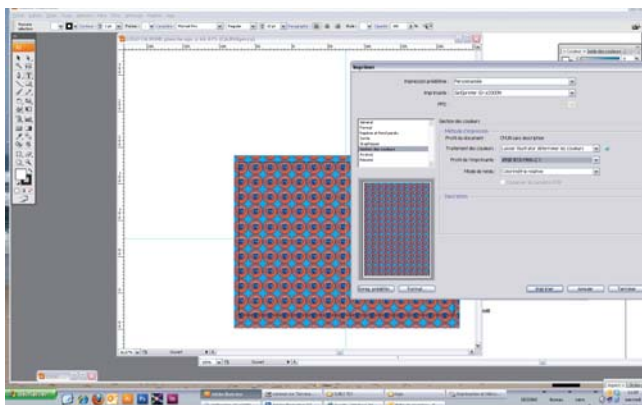
- . Always work on your colors with the RVB mode.
- . Set-up your printer with the following paper type : INKJET STANDARD PAPER



### TIPS

Tick the box "unidirect printing" only, quality will be better.

- . Before printing, in the "color control" menu, select SRGB.IEC6 1966-2.1 profile.



### TIPS

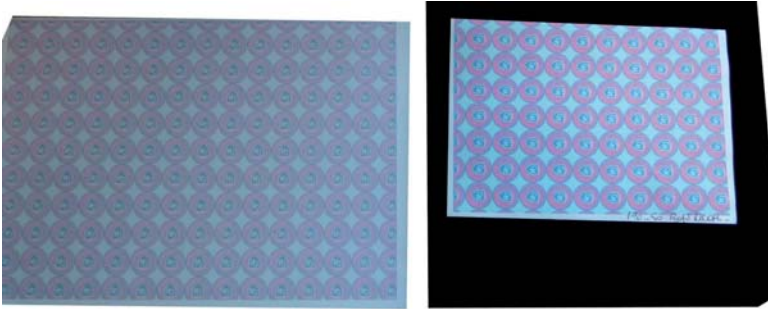
with sublimation inks, it is recommended to create your files with the RVB color mode.

You will get high quality results, bright colors, well-balanced inks and suitable printing speed.



## Why not using the official Ricoh 7000 V1.15 profile?

According to our experience, results obtained with this profile that you can download with the RICOH GX e3300n printer, are not satisfactory. Printing is fade, even after heat pressing. This is the reason why we suggest the use of the SRGB.IEC6 1966-2.1 profile. Anyway, other profiles can also be used for printing SUBLI-TEX, please make your own tests.



## Do I have to heat press the product once or in 2 steps?

### 1 step: 170°C – 50s (340°F-50s)

Once printing is made (directly on the product), it is possible to remove the polyester backing from Subli-Tex and then apply the product on garment.

Then you can heat press at 170°C (340°F) – 50s to reveal sublimation inks as well as sticking the product on garment.

### 2 steps: 170°C (340°F) – 50s + 160°C (320°F) – 20s

**For delicate garments, which do not allow high temperature and/or a long heat pressing period.**

Once printing is made (directly on the product), heat press SUBLI-TEX with its backing at 170°C (340°F) – 50s. This time is necessary for the colors to be revealed.

Then you can remove the polyester backing and put your logo on garment, heat press at 160°C (320°F) – 20s, this is the time necessary for the logo to stick on garment.

